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JTrans® Easy

COMBO HEAT PRESS

Item No: JTSD72

Combo Press Machine(8-in-1)

Model No:SD72

① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨ ⑩ ⑪ ⑫ ⑬

A   B   C
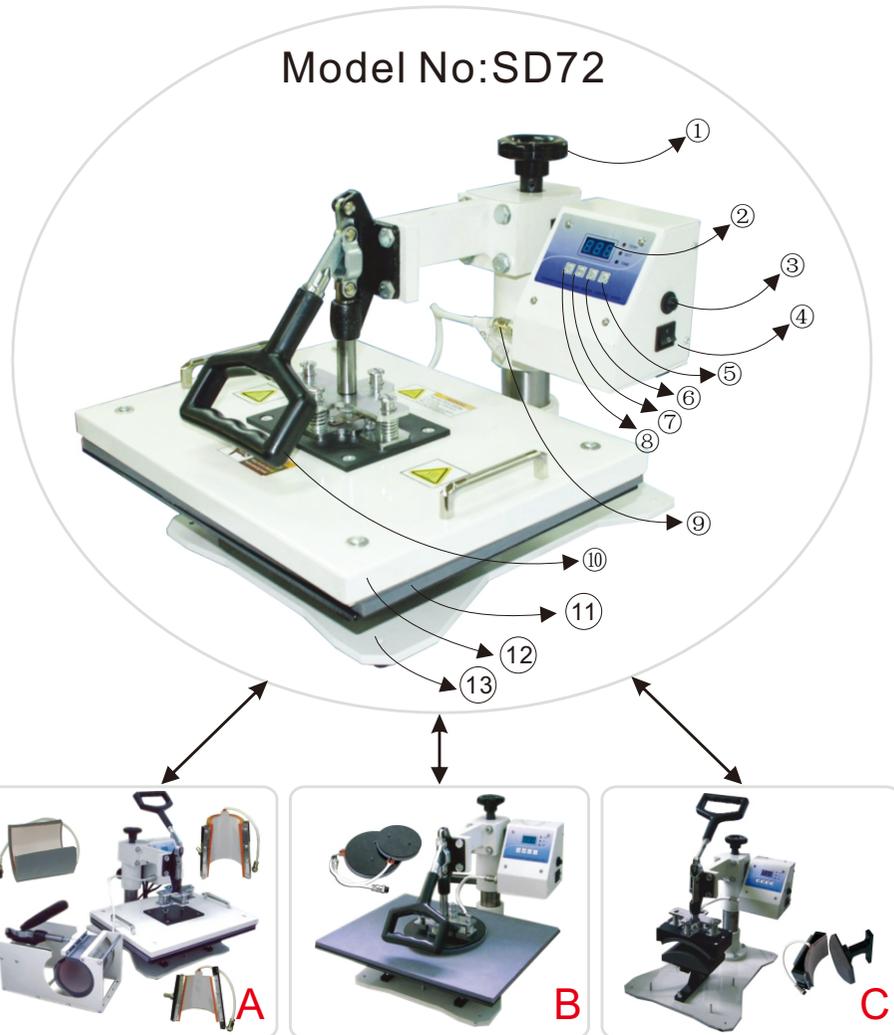
Model No.SD68/SD69/SD70/SD71
The structure similar to SD72

Parameters

Item	Initial JFJ	Highest JFJ	Time JSJ	Notice
Mug	230 325	330 330	40-120	--Moderate/ proper pressure --The temperature not too high.
Plate	330 300	330 300	180	--Place the plate flat --Slight/moderate pressure --Place a blank plate after using
Ceramic Tile	230	330	30-50	--Moderate pressure
Mental Board	355	355	60-80	--Proper pressure --Temperature should be not too high
Key Chain	355	355	60-80	--Place the picture well
T-shirt (non-cotton)	355	355	30-50	--Mirror printing/Enough pressure
T-shirt (cotton)	355	355	10-20	--Mirror printing/Enough pressure
Dog tag	230	355	60	--Mirror printing/Enough pressure
Necktie/pillow	355	355	40	--Mirror printing/Enough pressure
Mouse Pad	330	330	80-100	--Mirror printing/Enough pressure
Sub lighter	230	355	60	--Mirror printing/Enough pressure
Mirror /CD case	230	355	60	-Mirror printing/Enough pressure
Note book	230	330	30-50	-Mirror printing/Enough pressure
PuzzleA4/A5	A4/ 330 A5/ 300	A4/ 330 A5/ 300	50-60 60-80	--Mirror printing/Enough pressure
Travelling Canteen	230 230	330 280	30-50 30-40	--steel330(F)30-50(s) --Aluminum280(F)30-40(s) --Mirror printing/Enough pressure

1. Above time&temperature parameters are just for equipments made by our factory. It may be different from those of others.
2. The temperature is ỲFahrenheitỲ
3. Above parameters are only our suggestions from our own experience. You can try out the best from your own operation.

Instruction of Replacing Accessories

A

Replacing Mug Wrap
1JPower off the machine
2JFix or loosen the mug wrap by turning the four screws.
3JPut the plug of mug wrap into or pull it out from the accessory interface port of the controlling box.
4JAfter replacing, power on and start printing.

B

Replacing the Silicon Plate Mat
1JPower off and remove the heat platen by unscrewing the two screws on it.
2JFix the silicon plate mat onto the machine.
3JPut the plug of silicon plate mat into the accessory connector of the digital control box.
4JAfter finishing, power on and start printing.

Product Instruction

Digital Display — Temperature Indicator Light
Minus — Setting Indicator Light
Mode Setting — Time Indicator Light
Plus — Fuse
— Power ON-OFF
— Play

1. Clean the mug surface with tissue paper: Cut the image as per your design, printing size (L≤20cm H≤29cm) Use dryer to dry the image if the photo paper is just printed with ink or you can lay the photo paper to dry itself naturally
2. Wrap the mug with the cut image, Make the image in the central and make it symmetrical both sides; Stick the paper with thermal tape
3. put the mug in the center of the mug press machine horizontally, with the mug handle upwards(also you can put it not in center as you like);
4. Adjust the pressure bar for printing mugs, not too tight, or too lax;
5. Turn on the current turn on the switch
6. Setting

1). Setting Temperature, you should set between the initiative lowest temperature 230F and the highest temperature 330F.
A. Set initiative lowest temperature
Press the "Mode" in the area directly over the mug press first time, the setting indicator light turns red, Press " 〉 " or " 〈 " to raise or lower the temperature, make sure it is 230 (230 Fahrenheit), the initiative lowest temperature,
B. Set the highest temperature
Press the "Mode" second time, the temperature indicator light will turn red, Press " 〉 " or " 〈 " to raise or lower, setting the temperature around 330F;
2). Setting time, Press the "Mode" third time, the time indicator light will turn red, Press " 〉 " or " 〈 " to raise or lower to adjust time around 45seconds;
**3).** Setting is finished, Press the "Mode" forth time to confirm the setting program;
4). Press the last button- " □ "; the printing process will start.
5). After a while, the machine will buzz automatically when it finished, take out the mug from the mug press
6). If all goes well, just peal the paper off the mug,(If you want to cold the mug quickly, you can put it in cold water, but please make sure the whole mug is in the water at same time. if you just put part of it into cold water, maybe it will be broken)

Product Instruction
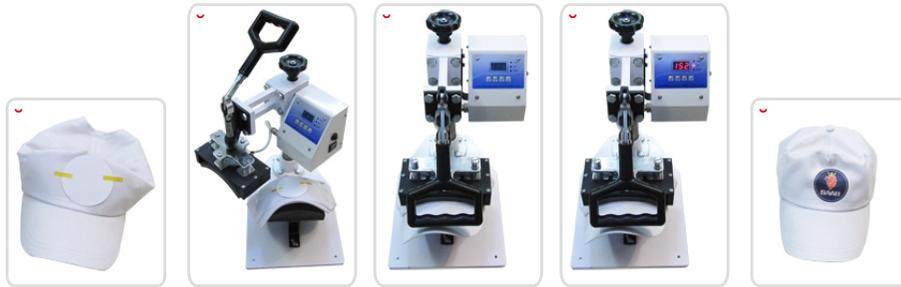
Cap Press Machine (**SM03**)
1. Print the photos on a piece of paper and trim it. Stick the paper onto the suitable place of cap with the tape.
2. Move away the upper cap mat and fix the cap onto the other cap mat.
3. Adjust the pressure and snap down the hand lever
4. Power on and set the temperature 355°F and time 30~50 seconds (for sublimation paper) or 10~20 seconds (for T-shirt transfer paper). Press " □ " button to start printing.
5. When the machine buzzes, power off and take out the cap. (Caution Hot)
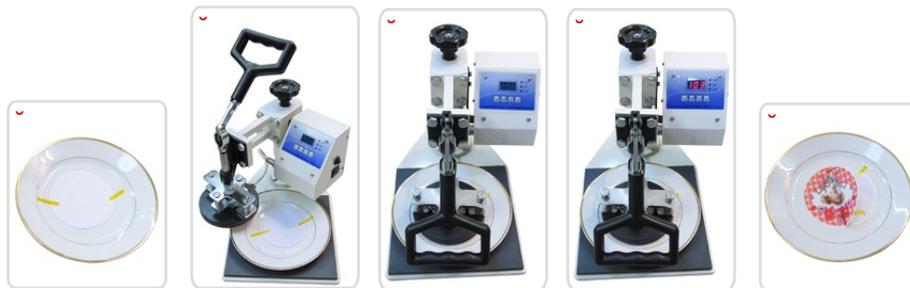
Plate Heat Press Machine (SP02)
1. Print the photos on a piece of paper and trim it. Stick the paper onto the suitable place of plate with the tape.
2. Move away the upper plate mat to make sure the paper and plate are in the correct position.
3. Adjust the pressure and plug the machine.
4. Power on and set the temperature 355°F and time 150 seconds Press " □ " to start printing.
5. When the machine buzzes, power off and take out the plate. (Caution Hot)

Product Instruction

Structure:
1) Pressure-adjusting knot
2) Digital Display
3) FUSE
4) Power ON-OFF
5) Play
6) Plus
7) Mode Setting
8) Minus
9) Accessory Connector
10) Pressure Handle
11) Heat-resistant sillon flat mat
12) Heat Platen
13) Work Table

Description:
VoltageJ220V, 110V;
ColorJwhite and black
DimensionJ30*38cm
PackingJcarton
Package SizeJ450*420*380mm
WeightJ38Kg
SpecificationJ2 plate mats (7.5inch &10inch), mug press (4 heaters), cap heater. Using on Flat, Mug, Plate, Cap and some different sublimation materials

Accessories:
A:Diameter 7.5~9cm mug heater
   Diameter 5~7.5cm mug heater
   Φ9.0*H9.8cm cone-shaped Mug Heater
   Φ8.8*H14.9cm cone-shaped Mug Heater

B:Diameter 11cm plate heating part
   Diameter 15cm plate heating part
   30*38cm heating mat

C:14*8.5cm hat heater